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### 1. Introduction

Extensive damage to older reinforced concrete (RC) buildings during recent strong earthquakes highlighted the need not only for increasing the strength of such structures, but also for improvement of their ductility.

Recently developed Engineered Cementitious Composites (ECCs) consist of cementitious matrix and short random fibers. Remarkably, the micromechanical structure (e.g., fiber volume fraction, fiber aspect ratio, etc.) of these materials can be tailored so as to achieve a specified macromechanical performance (e.g., high tensile or shear ductility)<sup>1)</sup>. With the introduction of materials, such as ECCs, new anti-seismic retrofit methods become possible. One can consider a retrofit method, in which a structural shear wall is constructed using prefabricated panels made of a highly ductile ECC. It is expected that such a wall, even without conventional steel reinforcement, could exhibit ductility and strength comparable to a monolithic RC shear wall. In the present paper, structural performance of such ECC shear wall panels is studied by means of FEM analysis.

### 2. Problem setting

We consider that a retrofit shear wall, consisting of several ECC panels, has been constructed between columns and beams of an existing RC frame structure (Fig. 1). We assume that due to horizontal earthquake load, the RC frame undergoes a shear deformation as indicated by the dashed lines in Fig. 1. Such a simplifying assumption allows us to analyze only one of the panels, while the effect of the surrounding RC structure and other panels is represented by a 'frame' of very stiff elements, as shown in Fig. 2. We are interested in estimation of the panel shear strength  $\tau_{av}^{max}$  (maximum average shear stress  $\tau_{av}$ ) and ductility  $\gamma_{av}^{max}$  (average shear strain  $\gamma_{av}$  when  $\tau_{av}^{max}$  is reached). Consequently, we consider only monotonic loading. No conventional steel reinforcement of the panels is assumed. The ECC used for the panels consists of cement based matrix and 2% by volume of PVA fibers. This ECC has been tailored so that, under tensile stress it undergoes distributed multiple cracking before a large crack occurs. As a result, the material exhibits overall pseudo strain-hardening after the tensile stress reaches level of the of 2.6 MPa, with cracking strain at the peak load  $\epsilon_{mb}^c$  equal to 5% and tensile strength  $\sigma_{mb}$  equal to 3.5 MPa. In compression, this ECC exhibits a moderate hardening with peak compressive strain  $\epsilon_0$  of 0.46% and compressive strength  $\sigma_0$  of 28.7 MPa. The analyses of the panels are carried out using a finite element program with a material model earlier developed specially for this type of ECC<sup>2)</sup>.

### 3. Results of analyses

For the initial analysis, we used the assumption that the panels were perfectly bonded to each other and to the surrounding RC structure along the whole panel boundary – Fig. 2a. Under such conditions, the panel was undergoing almost uniform straining. The analysis revealed that tensile diagonal cracking started at  $\tau_{av}$  equal to about 2.6 MPa. However, due to the tensile hardening ability of ECC, the cracking was distributed in the whole panel and the panel was still able to carry increasing load. With increasing load, local failure due the compressive strain capacity  $\epsilon_0$  being reached in portions of the panel, occurred at  $\tau_{av}$  of about 14 MPa and average shear strain  $\gamma_{av}$  of 0.83%. Even after this point, the panel could carry further increase of load up to  $\tau_{av}^{max} = 15.3$  MPa and  $\gamma_{av}^{max} = 0.96\%$ , as can be seen from Fig. 3 (case BC1). The maximum tensile cracking strain at the moment when load reached  $\tau_{av}^{max}$  was still about 0.4%, which is well below the tensile cracking strain capacity of the material (5%). Thus we conclude that the panel overall shear strength and ductility are controlled by compression.

The target of the panel performance is to match the shear strength and ductility of a monolithic RC shear wall, estimated to be  $\tau_{av}^{max} = 3$  MPa and  $\gamma_{av}^{max} = 1\%$ , respectively. It is seen that the strength of the analyzed panel exceeds the target value, while the ductility is slightly insufficient. It is expected that the compressive properties of ECC can be further modified by means of material tailoring. For this purpose, the required properties would have to be specified in terms of the uniaxial compressive parameters  $\epsilon_0$  and  $\sigma_0$ . Thus a study has been performed to show, how these two parameters affect the strength and ductility of the panel. The results are summarized in Fig. 4. and show, that the panel ductility  $\gamma_{av}^{max}$  is proportional to  $\epsilon_0$  and almost independent of  $\sigma_0$ , and vice versa, the panel strength  $\tau_{av}^{max}$  is almost solely affected by the parameter  $\sigma_0$  and not  $\epsilon_0$ .

Assuming a perfect bond along the whole edge of the panel may lead to too optimistic result. The panel-panel or panel-existing structure connection would be probably realized by means of steel joint plates, which would allow

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stress transfer only along portions of the panel edges. To investigate the effect of panel jointing, we examined a more realistic case, denoted as BC2 (Fig. 2b), in which only portions of each side of the panel were bonded to the surrounding frame. The result in terms of  $\tau_{av}$  vs.  $\gamma_{av}$  curve is shown in Fig. 3, with '+' and 'x' markers indicating initiation of tensile multiple cracking and local compressive failure, respectively. One can observe that the curve indicates a softer overall behavior, and both load and deformation at local compressive failure about 50% lower than in case BC1. On the other hand, the increase in load after the local compressive failure until the curve plateaus up is larger in case BC2 compared to BC1 (~3.8 MPa vs. ~1.3 MPa). Upon examining the distribution of tensile cracking strain and compressive plastic strain when the local compressive failure occurs in case BC2, we could see that the above behavior can be attributed to much less uniform strain distribution, with tensile cracking being confined into three diagonal bands and with high concentration of compressive plastic strain near the ends of the joint plates.

**4. Concluding remarks**

The present analyses indicate that by using ECC material tailored for a pseudo-strain hardening behavior under tension, it is possible to design an anti-earthquake retrofit shear wall panels without any conventional steel reinforcement. Under shear load, these panels fail in compression. Compared to the target values, the ECC panels exhibit sufficient strength but slightly insufficient ductility. Further improvement of the performance can be achieved by tailoring the ECC for higher compressive ductility. It is shown, that strain concentration due to panel joints can considerably reduce both the overall ductility and strength of the panels, meaning that that attention should be paid to the joints detailing.

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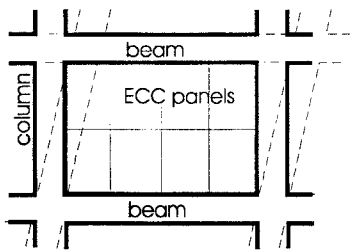


Fig. 1 Original RC frame structure and retrofit shear wall

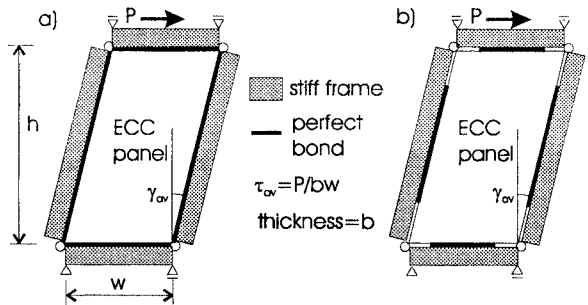


Fig. 2 Simplified model of a single ECC panel (deformed configuration); a) case BC1; b) case BC2

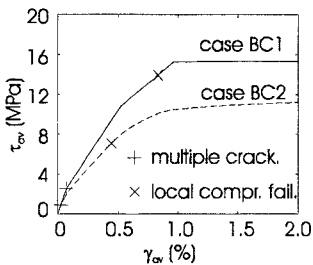


Fig. 3 Structural performance of ECC panels - average shear stress vs. average shear strain

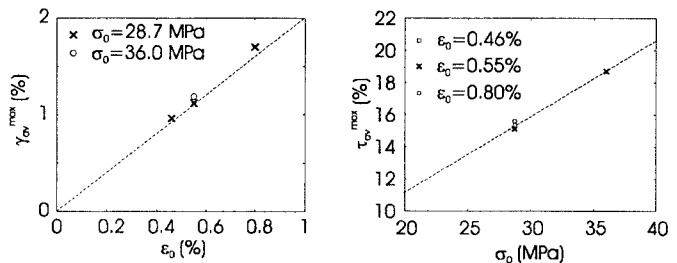


Fig. 4 The relationship between uniaxial compression characteristics and shear ductility and strength of ECC panel